

Coming from the North (Eindhoven)

- Follow the E25/A2 southward towards Maastricht
- Take exit "Urmond/Stein/Sittard" [48]
- After 500 m turn left at the "Urmonderbaan" (N294), and follow the signs "Chemelot Gate 3"
- At the first roundabout take the first turn ("Koestraat") and enter the Chemelot / DSM area
- After crossing the railway you can see, at your left hand side, the Van Iterson building (with the 3 red chimneys), where the Basic Pharma Group is located at Burgemeester Lemmenstraat 352

Coming from the West (Brussel)

- Follow the E314/A2 eastward towards Aachen/Heerlen/Maastricht
- 1.8 km after passing the Belgium-Dutch border, at the intersection "Kerensheide", follow the A2, E25 towards Eindhoven.
- After 3.6 km take exit "Urmond/Stein/Sittard" [48]
- After 500 m turn right at the "Urmonderbaan" (N294), and follow the signs "Chemelot Gate 3"
- At the first roundabout take the first turn ("Koestraat") and enter the Chemelot / DSM area
- After crossing the railway you can see, at your left hand side, the Van Iterson building (with the 3 red chimneys), where the Basic Pharma Group is located at Burgemeester Lemmenstraat 352

Coming from the South (Maastricht)

- Follow the E25/A2 northward towards Eindhoven
- Take exit "Urmond/Stein/Sittard" [48]
- After 500 m turn right at the "Urmonderbaan" (N294), and follow the signs "Chemelot Gate 3"
- At the first roundabout take the first turn ("Koestraat") and enter the Chemelot / DSM area
- After crossing the railway you can see, at your left hand side, the Van Iterson building (with the 3 red chimneys), where the Basic Pharma Group is located at Burgemeester Lemmenstraat 352

Coming from the East (Heerlen)

- Follow the E314/A76 towards Geleen
- At the intersection "Kerensheide", follow the A2, E25 towards Eindhoven
- After 3.6 km take exit "Urmond/Stein/Sittard" [48]
- After 500 m turn right at the "Urmonderbaan" (N294), and follow the signs "Chemelot Gate 3"
- At the first roundabout take the first turn ("Koestraat") and enter the Chemelot / DSM area
- After crossing the railway you can see, at your left hand side, the Van Iterson building (with the 3 red chimneys), where the Basic Pharma Group is located at Burgemeester Lemmenstraat 352

